

WHAT IS CLAIMED IS:

1. A cosmetic article comprising:

(a) a substrate;

(b) a cosmetic composition associated with said substrate;

(c) at least one breakable capsule associated with said substrate, said at least one breakable capsule containing a liquid;

wherein upon breaking of said at least one breakable capsule, said liquid wets said cosmetic composition.

2. A cosmetic article as recited in claim 1, wherein said substrate includes a first layer and a second layer, and wherein:

at least one of said first layer and said second layer is permeable to said liquid; and said cosmetic composition is associated with said first layer.

3. A cosmetic article as recited in claim 2, wherein at least part of said second layer is impermeable to said liquid.

4. A cosmetic article as recited in claim 2, wherein said at least one breakable capsule is disposed between said first layer and said second layer.

5. A cosmetic article as recited in claim 4, wherein said first layer comprises a first ply and a second ply, and wherein said cosmetic composition is at least partially disposed between said first ply and said second ply.

6. A cosmetic article as recited in claim 4, wherein said at least one breakable capsule contains water.

7. A cosmetic article as recited in claim 6, wherein said cosmetic composition includes a surfactant.

8. A cosmetic article as recited in claim 1, wherein said substrate contains a plurality of said breakable capsules.

9. A cosmetic article as recited in claim 8, wherein said liquid comprises water.

10. A cosmetic article as recited in claim 1, said cosmetic composition includes a surfactant, and wherein a ratio of said liquid to said cosmetic composition is in the range of 1:1 to 10:1 by weight.

11. A cosmetic article as recited in claim 1, wherein said substrate comprises:

- (i) a first portion having a surfactant associated therewith; and
- (ii) a second portion having an amount of said surfactant less than said first portion;

and wherein said at least one breakable capsule comprises:

- (iii) a first breakable capsule disposed adjacent to said first portion of said substrate for wetting said first portion; and
- (iv) a second breakable capsule adjacent said second portion of said substrate for wetting said second portion.

12. A cosmetic article as recited in claim 11, wherein said second portion is substantially free of said surfactant.

13. A cosmetic article as recited in claim 11, wherein said substrate comprises a first layer and a second layer, and wherein said first layer includes said first and second portions of said substrate.

14. A cosmetic article as recited in claim 13, wherein said first portion of said substrate comprises indicia indicating said first portion of said substrate is for cleansing.

15. A cosmetic article as recited in claim 14, wherein said second portion of said

substrate comprises indicia indicating said second portion of said substrate is for rinsing.

16. A cosmetic article as recited in claim 14, wherein a conditioner is associated with said second portion of said substrate, and said second portion comprises indicia indicating second portion of said substrate is for conditioning.

17. A cosmetic article as recited in claim 13, wherein said second layer of said substrate comprises a first impermeable ply and a second ply, and further wherein said first impermeable ply is disposed between said at least one breakable capsule and said second ply such that said second ply of said second layer remains substantially dry upon breaking of said at least one breakable capsule.

18. A cosmetic article as recited in claim 17, wherein said second ply comprises indicia indicating said second ply is for drying.

19. A cosmetic article as recited in claim 11, wherein said first portion of said substrate comprises indicia indicating said first portion is for cleansing, said second portion of said substrate comprises indicia indicating said second portion is for conditioning, and wherein said substrate further comprises a third portion, and wherein said third portion of said substrate comprises indicia indicating said third portion is for drying.

20. A cosmetic article as recited in claim 11, wherein said first portion of said substrate comprises indicia indicating said first portion is for cleansing, said second portion of said substrate comprises indicia indicating said second portion is for rinsing, and wherein said substrate further comprises a third portion, and wherein said third portion of said substrate comprises indicia indicating said third portion is for drying.

21. A cosmetic as recited in claim 11, wherein said first portion of said substrate is a first substrate layer and said second portion of said substrate is a second substrate layer, said

cleansing article further comprising;

a third substrate layer disposed between said first substrate layer and said second substrate layer, wherein said first breakable capsule is disposed between said first layer and said third layer, and wherein said second breakable capsule is disposed between said second layer and said third layer, and wherein said third layer is an impermeable layer.

22. A cosmetic article as recited in claim 21, wherein said first portion comprises indicia indicating said first portion is for cleansing.

23. A cosmetic article as recited in claim 22, wherein a conditioner is associated with said second portion of said substrate such that said conditioner is wetted when said second breakable capsule is broken, and wherein said second portion comprises indicia indicating said second portion is for conditioning.

24. A cosmetic article as recited in claim 21, wherein said first substrate layer comprises a first ply and a second ply, and wherein said surfactant is at least partially disposed between said first ply and said second ply.

25. A cosmetic article as recited in claim 1, wherein said cosmetic composition is a make-up removal composition, and wherein a ratio of said liquid to said make-up removal composition is less than or equal to 1.0 by weight.

26. A cosmetic article as recited in claim 23, wherein said ratio is greater than or equal to 0.3 by weight.

27. A cosmetic article as recited in claim 1, wherein a ratio of said liquid to said cosmetic composition is in the range of 1:1 to 50:1 by weight.

28. A cosmetic article as recited in claim 27, wherein said cosmetic composition includes at least one of: a make-up composition, a surfactant composition, and a conditioner.

29. A cosmetic article as recited in claim 1, wherein said cosmetic composition includes a surfactant, and wherein a ratio of said liquid to said surfactant in the range of 1:1 to 10:1 by weight.

30. A cosmetic article as recited in any one of the preceding claims, further comprising a container within which at least one cosmetic article is disposed.

31. A cosmetic product comprising:

(a) a container;

(b) at least one cosmetic article disposed in said container, said at least one cosmetic article comprising:

(i) a substrate;

(ii) at least one breakable capsule associated with said substrate, said at least one breakable capsule including a liquid such that upon breaking of said at least one breakable capsule said liquid wets said substrate; and

(c) wherein said container includes means for breaking said at least one breakable capsule.

32. A cosmetic product as set forth in claim 31, wherein said means for breaking said at least one breakable capsule comprises:

an opening disposed in said container, wherein upon passing of said cosmetic article through said opening, said cosmetic article is compressed to break said at least one breakable capsule.

33. A cosmetic product as recited in claim 32, further including a pair of rolls disposed adjacent to said opening.

34. A cosmetic product as recited in claim 31, wherein said means for breaking said

breakable capsules comprises:

- (i) a compartment;
- (ii) a compartment lid disposed adjacent to said compartment; and
- (iii) wherein said compartment is sized such that upon placement of the cosmetic article in said compartment and closing said lid, said at least one breakable capsule is broken.

35. A cosmetic product as recited in claim 34, wherein said container includes an article storage compartment for storing said plurality of said cosmetic articles and a container lid which selectively opens and closes said article storage compartment, and further wherein said compartment for breaking said at least one breakable capsule is disposed in said container lid.

36. A cosmetic product as recited in claim 31, wherein said plurality of skin care articles includes a first plurality of articles and a second plurality of articles, and wherein said first and second pluralities of articles include at least one of a surfactant and a conditioner;

wherein a ratio of surfactant weight to conditioner weight in said first plurality of articles is in a range of 0.0 to 1.0; and

wherein a ratio of conditioner weight to surfactant weight in said second plurality of articles is in a range of 0.0 to 1.0.

37. A cosmetic product as recited in claim 31, wherein said cosmetic article includes a first portion and a second portion, and wherein said first and second portions include at least one of a surfactant and a conditioner, and further wherein a ratio of surfactant weight to conditioner weight in said first portion is in a range of 0.0 to 1.0, and a ratio of conditioner weight to surfactant weight in said second portion is in a range of 0.0 to 1.0.

38. A cosmetic product as recited in claim 31, further including a cosmetic composition associated with said substrate in solid form, and wherein said liquid wets said cosmetic composition upon breaking of said at least one breakable capsule.

39. A cosmetic product as recited in claim 38, wherein a ratio of liquid to said cosmetic composition is in a range of .30:1 to 50:1.

40. A cosmetic product as recited in claim 39, wherein said cosmetic composition comprises a make-up removal composition, and wherein a ratio of said liquid to said make-up removal composition is in a range of 0.3:1 to 1:1 by weight.

41. A method of forming a cosmetic article comprising:
providing at least one substrate web;
applying a cosmetic composition to at least a portion of said at least one substrate web;
providing at least one liquid containing capsule; and
fastening edges of said at least one substrate web such that said at least one liquid containing capsule is held within said at least one substrate web.

42. A method as recited in claim 41, providing a plurality of substrate webs and coupling said plurality of substrate webs together to form a composite substrate web before the step of fastening edges to hold said at least one liquid containing capsule.

43. A method as recited in claim 41, wherein said at least one substrate web includes a first substrate ply and a second substrate ply, and wherein the step of applying a cosmetic composition includes sandwiching the cosmetic composition between said first substrate ply and said second substrate ply.

44. A method as recited in claim 41, wherein the step of applying a cosmetic composition includes providing the cosmetic composition in an aqueous solution, and

applying the aqueous solution to at least a portion of said substrate, and thereafter drying said at least one portion.

45. A method as recited in claim 41, wherein said at least one substrate web comprises:

at least one permeable substrate ply; and

at least one impermeable substrate ply.

46. A method as recited in claim 41, wherein said at least one substrate web includes a first substrate layer, a second substrate layer, and a third substrate layer, and wherein said at least one breakable capsule includes a first breakable capsule positioned between said first substrate layer and said second substrate layer, and a second breakable capsule between said second substrate layer and said third substrate layer, and thereafter coupling said first substrate layer to said second substrate layer and coupling said second substrate layer to said third substrate layer.

47. A method as recited in claim 46, further including providing a plurality of said first breakable capsules and a plurality of said second breakable capsules.

48. A method as recited in claim 46, wherein said cosmetic composition is associated with one of said first, second and third substrate layers.

49. A method as recited in claim 48, wherein said second substrate layer comprises an impermeable ply.

50. A method as recited in claim 46, wherein at least one of said first, second, and third substrate layers includes first and second plies, and wherein the step of applying said cosmetic composition to at least a portion of said at least one substrate web includes sandwiching said cosmetic composition between said first and second plies.

51. A method as recited in claim 41, wherein the step of providing at least one substrate web includes providing a first substrate web which is at least partially permeable, providing a second substrate web which is impermeable, and providing a third substrate web, and wherein said at least one breakable capsule is positioned between said first substrate web and said second substrate web.

52. A cosmetic article comprising:

a first substrate layer;

a second substrate layer;

a third substrate layer;

a first breakable capsule containing a liquid disposed between said first substrate layer and said second substrate layer;

a second breakable capsule disposed between said second substrate layer and said third substrate layer, said second breakable capsule including a first material, and further wherein a second material is disposed between said second substrate layer and said third substrate layer, and wherein said first material and said second material are selected such that upon breaking of said second breakable capsule an exothermic reaction is produced and said exothermic reaction heats the liquid of said first breakable capsule.

53. A cosmetic article as recited in claim 52, wherein said article further includes a cosmetic composition.

54. A cosmetic article as recited in claim 53, wherein said cosmetic composition includes a surfactant.

55. A cosmetic article as recited in claim 54, wherein said surfactant is associated with one of said first and second substrate layers.

56. A cosmetic article as recited in claim 55, wherein at least one of said first substrate layer and said second layer includes two substrate plies, and further wherein said surfactant is at least partially disposed between said two substrate plies.

57. A cosmetic article as recited in claim 52, wherein a first cosmetic composition is associated with said first substrate layer.

58. A cosmetic article as recited in claim 57, wherein said first cosmetic composition is located in a first portion of said first substrate layer, and wherein said article further includes a second cosmetic composition located in a second portion of said first substrate layer.

59. A cosmetic article as recited in claim 58, wherein a divider extends from a location between said first and second portions of said first substrate layer to said second substrate layer such that a first pocket is disposed between said first portion and said second substrate layer and a second pocket is disposed between said second portion and said second substrate layer, and further wherein said first breakable capsule is disposed in said first pocket and a third breakable capsule is disposed in said second pocket.

60. A cosmetic article as recited in claim 59, wherein said first cosmetic composition includes a surfactant, and said second cosmetic composition includes a conditioner.

61. A cosmetic article as recited in claim 58, wherein said first cosmetic composition includes a surfactant, and said second cosmetic composition includes a conditioner.

62. A cosmetic article as recited in claim 60, further including an effervescent composition which is wetted upon breaking of said first breakable capsule to enhance foaming of said surfactant.

63. A cosmetic article as recited in claim 54, further including an effervescent composition which is wetted upon breaking of said first breakable capsule to enhance foaming

of said surfactant.

64. A cosmetic article as recited in claim 52, wherein said second substrate layer includes at a first moisture impermeable ply.

65. A cosmetic article as recited in claim 64, wherein at least one of said first and second substrate layers includes an absorbent ply which retains the liquid of said first breakable capsule.

66. A cosmetic article as recited in claim 65, wherein said absorbent ply includes one of a foam and a sponge material.

67. A cosmetic article as recited in claim 64, wherein said third substrate layer includes a second moisture impermeable ply.

68. A cosmetic article as recited in claim 67, wherein said third substrate layer further comprises an outer substrate layer that can be used for wiping or drying skin, and wherein said second moisture impermeable ply shields said outer ply from said first and second materials.

69. A cosmetic article as recited in claim 68, wherein a cosmetic composition is associated with said first layer.

70. A cosmetic article as recited in claim 68, wherein said first layer includes a first portion and a second portion, and wherein a divider extends from a location between said first portion and said second portion to said second layer to form a first pocket between said first portion and said second layer and a second pocket between said second portion and said second layer, and wherein said first breakable capsule is disposed in said first pocket.

71. A cosmetic article as recited in claim 70, further including a first cosmetic composition in solid form disposed in at least one of said first portion, said second substrate layer, and said first pocket, and wherein said first cosmetic composition is wetted by the liquid

of said first breakable capsule upon breaking of said first breakable capsule.

72. A cosmetic article as recited in claim 70, further including a third breakable capsule disposed in said second pocket.

73. A cosmetic article as recited in claim 72, wherein said first cosmetic composition includes a surfactant composition.

74. A cosmetic article as recited in claim 73, wherein said third breakable capsule includes a rinsing liquid.

75. A cosmetic article as recited in claim 74, wherein said surfactant composition comprises a soap and a non-soap surfactant.

76. A cosmetic article as recited in claim 75, further including an effervescent composition which is wetted upon breaking of said first breakable capsule to enhance lathering of said surfactant composition.

77. A cosmetic article as recited in claim 72, further comprising a second cosmetic composition located in at least one of said second portion of said first substrate layer, said second pocket, and a portion of said second substrate layer adjacent to said second pocket, and wherein said third breakable capsule includes a liquid which wets said second cosmetic composition when said third breakable capsule is broken.

78. A cosmetic article as recited in claim 77, wherein said first cosmetic composition includes a surfactant, and said second cosmetic composition includes a conditioner.

79. A cosmetic article as recited in claim 78, wherein water is contained in said first and third breakable capsules.

80. A cosmetic article as recited in claim 72, wherein water is contained in at least one of said first and second breakable capsules.

81. A cosmetic article as recited in claim 80, wherein said article includes a plurality of said first breakable capsules and a plurality of said second breakable capsules.

82. A cosmetic article comprising:

a first substrate layer;

a second substrate layer, wherein said second substrate layer includes at least one moisture impermeable ply;

a third substrate layer;

a first breakable capsule disposed between said first substrate layer and said second substrate layer, said first breakable capsule containing a first liquid;

a first cosmetic composition disposed such that upon breaking of said first breakable capsule, said first cosmetic composition is wetted by said first liquid;

a second breakable capsule disposed between said second substrate layer and said third substrate layer.

83. A cosmetic article as recited in claim 82, wherein said second breakable capsule includes a second cosmetic composition disposed therein.

84. A cosmetic article as recited in claim 83, wherein said second cosmetic composition comprises a powder.

85. A cosmetic article as recited in claim 82, wherein said second breakable capsule includes a second liquid, said article further comprising a second cosmetic composition disposed such that said second liquid wets said second composition upon breaking of said second breakable capsule.

86. A cosmetic article as recited in claim 85, wherein said first cosmetic composition includes a surfactant composition, and said second cosmetic composition includes a

conditioner.

87. A cosmetic article as recited in claim 86, wherein said surfactant composition includes a soap and a non-soap surfactant.

88. A cosmetic article as recited in claim 86, further including an effervescent material disposed such that said first liquid wets said effervescent material upon breaking of said first breakable capsule and assists lathering of said surfactant.

89. A cosmetic article as recited in claim 82, further including a third breakable capsule disposed between said first substrate layer and said second substrate layer, said third breakable capsule including an effervescent material in solid form, and wherein upon breaking of said first and third breakable capsules said first liquid wets said effervescent material.

90. A cosmetic article as recited in claim 89, wherein said first breakable capsule contains water.

91. A cosmetic article as recited in claim 90, wherein said article includes a plurality of said first capsules in a plurality of said third capsules.

92. A cosmetic article as recited in claim 82, wherein said first cosmetic composition includes a make-up composition.

93. A cosmetic article as recited in claim 92, wherein said make-up composition includes a foundation make-up.

94. A cosmetic article as recited in claim 93, wherein said second breakable capsule includes a cosmetic powder.

95. A cosmetic article comprising:

a substrate, said substrate including a first pocket and a second pocket;

a first breakable capsule disposed in said first pocket, said first breakable capsule

containing a first liquid;

a second breakable capsule disposed in said second pocket; and

a cosmetic composition disposed such that upon breaking of said first breakable capsule, said liquid wets said cosmetic composition.

96. A cosmetic article as recited in claim 95, wherein said first breakable capsule contains water.

97. A cosmetic article as recited in claim 95, wherein said second breakable capsule contains a second liquid.

98. A cosmetic article as recited in claim 95, wherein said first and second breakable capsules contain water.

99. A cosmetic article as recited in claim 98, further including a second cosmetic composition disposed such that upon breaking of said breakable capsule, water of said second capsule wets said second cosmetic composition.

100. A cosmetic article as recited in claim 95, wherein said substrate includes:

a first substrate layer;

a second substrate layer; and

a third substrate layer;

wherein said first pocket is disposed between said first substrate layer and said second substrate layer, and said second pocket is disposed between said second substrate layer and said third substrate layer.

101. A cosmetic article as recited in claim 95, wherein said substrate includes:

a first substrate layer having first and second portions;

a second substrate layer having first and second portions; and

a divider which couples said first substrate layer to said second substrate layer at a location between the respective first and second portions of the first and second substrate layers, such that said first pocket is disposed between the first portion of the first substrate layer and the first portion of the second substrate layer and said second pocket is disposed between said second portion of said first substrate layer and said second portion of said second substrate layer.

102. A cosmetic article as recited in claim 95, further including means coupled to at least one of said first and second breakable capsules to prevent movement of said at least one of said first and second breakable capsules.

103. A cosmetic article comprising:

a substrate having at least one pocket therein, said at least one pocket including a breakable capsule containing a liquid, said article further comprising a cosmetic composition disposed such that upon breaking of said breakable capsule, said liquid wets said cosmetic composition, the substrate further comprising a holding portion for holding said article during use.

104. A cosmetic article as recited in claim 103, wherein said substrate comprises:

a first substrate layer;

a second substrate layer; and

a divider which divides said substrate into a first portion and a second portion, and wherein said at least one pocket is disposed in said first portion and between said first substrate layer and said second substrate layer and further wherein said second portion comprises said holding portion.

105. A cosmetic product comprising:

a container;

a cosmetic article disposed inside of said container, said cosmetic article, including a substrate and at least one breakable capsule disposed inside of said substrate; and

wherein said container includes means for breaking said at least one breakable capsule.

106. A cosmetic product as recited in claim 105, wherein said container comprises:

a first compartment for storing said at least one article;

said first compartment including a first lid; and

wherein said means for breaking includes a second compartment for breaking said at least one breakable capsule, said second compartment including a second lid, and wherein when said cosmetic article is disposed in said second compartment, closing of said second lid breaks said at least one breakable capsule.

107. A cosmetic product as recited in claim 106, wherein said second compartment is disposed inside of said first lid.

108. A cosmetic product as recited in claim 106, wherein said means for breaking includes an aperture extending through said container, and wherein said at least one breakable capsule is broken upon passing of said article through said aperture.

109. A cosmetic product as recited in claim 108, further including a pair of rollers disposed adjacent to said aperture.

110. A cosmetic product as recited in claim 108, wherein said at least one breakable capsule includes a first breakable capsule containing water, and wherein said article further includes a cosmetic composition in solid form such that upon breaking of said first breakable capsule, said water wets said cosmetic composition.

111. A cosmetic product as recited in claim 105, wherein said at least one breakable

capsule includes a first breakable capsule containing a liquid and a second breakable capsule, said article further including means for producing an exothermic reaction upon breaking of said second breakable capsule.

112. A cosmetic product as recited in claim 105, wherein said article includes a liquid disposed in said at least one breakable capsule and a surfactant composition, wherein said liquid in said at least one breakable capsule wets said surfactant composition upon breaking of said at least one breakable capsule.

113. A cosmetic product as recited in claim 112, wherein said surfactant composition includes a soap and a non-soap surfactant, and wherein the article further includes an effervescent material in solid form which is wetted upon breaking of said at least one breakable capsule to assist lathering of said surfactant composition.

114. A cosmetic article comprising:

a substrate having at least one pocket therein, said at least one pocket including a breakable capsule containing a liquid, said article further comprising a cosmetic composition disposed such that upon breaking of said breakable capsule, said liquid wets said cosmetic composition.